



Heat Pump Water Heater









SANCO

As a highly energy-efficient alternative to the traditional electric or gas water heater, our unique system saves money, reduces greenhouse gas emissions and eliminates the production of carbon monoxide.

The SANCO₂ heat pump water heater system consists of two parts. The heat pump unit, where the hot water is produced, using the CO₂ refrigerant to extract heat from the ambient air, and the 43, 83 and 119 gallon storage tank.





Superior Features

Highest First Hour Rating of any residential electric water heater (Resistance and Heat Pumps) provides more hot water.

Faster recovery from a hot water draw at 20+ GPH of 150°F water to the top of the tank.

Highest real world efficiency: 80% savings over electric resistance water heaters and 40%+ over a hybrid HPWH.

Most environmentally friendly water heater on the market: CO₂ refrigerant has a low global warming potential.



Technology – How It Works

- delivered water to fixtures.

2	Power Supp 208/230V-
PCB	Ou
COMP	Heat Pum GC EVAP FAN

High Performance

The SANCO₂ unit has the highest UFHR (Uniform First Hour Rating) of any comparably sized Storage Electric or Heat Pump Water Heater.

The Natural Refrigerant (CO₂) used by the SANCO₂ allows it to make and store hotter water than any other Heat Pump Water Heater. This means there is more energy stored in the tank which translates into more hot water delivered via the factory supplied Mixing Valve.

Energy Efficiency

The SANCO₂ unit works to maximize the UEF value not only in the test lab, but also in real world operation due to several of its unique features:

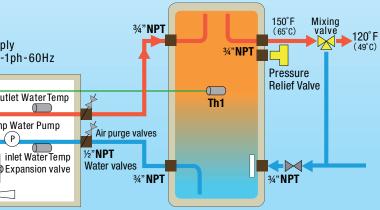
Inverter Compressor Inverter Compressors increase the efficiency of a heat pump by varying the speed of the compressor and hence the amount of electrical energy used.

DC Fan Motor & Water Pump The other motors in the SANCO₂, the fan and water pump, are also powered by direct current (DC), just like the Inverter Compressor. This allows both to run at a speed based on load requirements to optimize energy efficiency.

4	Simple installation: only plumbing connections are required to connect storage tank and heat pump.
	Heat pump will make hot water below -25°F to 114°F ambient temperature.
))	Perfect for homes with Solar PV Panels as the unit will use less than 2,000 Watts maximum.
,	Longest and most comprehensive warranty on the market.

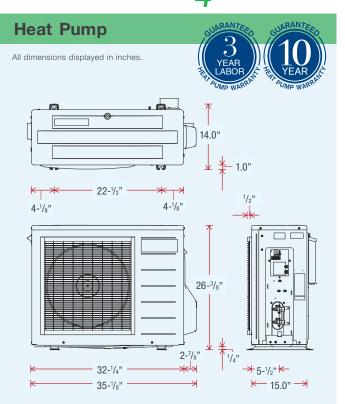
• The SANCO₂ Water Heater works like any other storage water heater with one exception. The tank is stratified rather than mixed. • Cold Water connections are located at the bottom of the tank and Hot Water connections are at the top.

• The Hot Water stored in the tank is hotter than Mixing Valve for normal use in the home or building. The unit is supplied with a Thermostatic Mixing Valve that must be installed to temper the



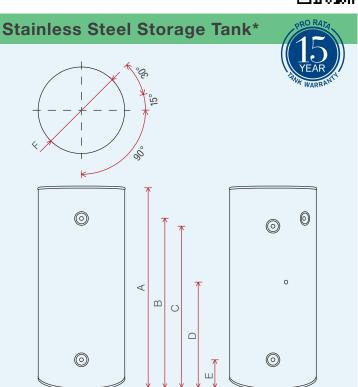
1/2" Water Piping from HP to Tank

SANCO2 GEN₄ Specifications



Outdoor Unit (Heat Pump) Model No. GS4-45HPC

	,			
Performance	43 Gal Sys	83 Gal Sys	119 Gal Sys	
Uniform Energy Factor	3.1	3.75	3.4	
First Hour Rating	69 gallons	115 gallons	135 gallons	
Specifications				
Water Temperature Setting		145 or 150°F		
Ambient Air Operating Range	-25 to 114°F			
Nom Heating Capacity (Btu/h)	15,400 Btu/h			
Nom Heating Capacity (kw)	4.5kw			
Heating COP @80/47/17°F	5.5 / 4.2 / 2.8			
Refrigerant Type	R744 (CO ₂)			
Power Voltage		208/230v-1Ph-6	0Hz	
Breaker Size	15 Amps			
MCA (Amps)	7.2 Amps			
Compressor Type	Rotary			
Noise Level (DbA)	37			
Weight (lbs)	108lbs			
Pipe Size (Tank to Heat Pump)	¹ / ₂ "(Both Hot Supply & Cold Return)			
Max Length inc Vertical Sep	66 ft			
Max Vertical Separation	23 ft			
Max Incoming Water Pressure	75 Psi			



Tai	nk Model No:	SAN-43SSAQA	SAN-83SSAQA	SAN-119GLBK*		
Α	Height	38-1/8"	68- ⁷ / ₈ "	63- ³ / ₅ "		
в	Hot Water Outlet & PR Valve	29-1/2"	60-1/4"	56"		
С	Heat Pump Return	29-1/2"	60-1/4"	60- ¹ / ₄ "		
D	Sensor Port	9-3/4"	40- ³ / ₈ "	56"		
Е	Cold Water Inlet / Cold Water to HP	8-3/4"	8-3/4"	4"		
F	Diameter	24- ¹ / ₂ "	24- ¹ / ₂ "	28"		
	Weight (lbs)	88 lbs	115 lbs	345 lbs		
	Tank Capacity (gallons)	43 gallons	83 gallons	119 gallons		
	Warranty	15 years	15 years	10 years*		
Connection Sizes						
Col	Cold Water Inlet 3/4" NPT (11/2" SAN-119 GLBK)					
Hot	t Water Outlet	³ / ₄ " NPT (1 ¹ / ₂	³ / ₄ " NPT (1 ¹ / ₂ " SAN-119 GLBK)			
Col	d Water to Heat Pump	3/4" NPT	³ / ₄ " NPT			
Hot	Water Return from Heat Pump	ump ³ / ₄ " NPT				
Pre	essure Relief Valve Setting (Psig)	125/150 Psig	J			
				REV 10282022		

*SAN-119GLBK tank is a glass-lined steel tank with a 10 year warranty. Note: Materials and specifications are subject to change without notice.



For more information, please call 1-844-SANDCO2 or email info@eco2systemsllc.com

ECO2 Systems

Eco2 Systems LLC P.O. Box 1358, Walled Lake, MI 48390 Phone: 1-844-726-3262 or 1-844-SANDCO2 E-mail: info@eco2systemsllc.com

Website : www.eco2waterheater.com

Eco2 Dealer